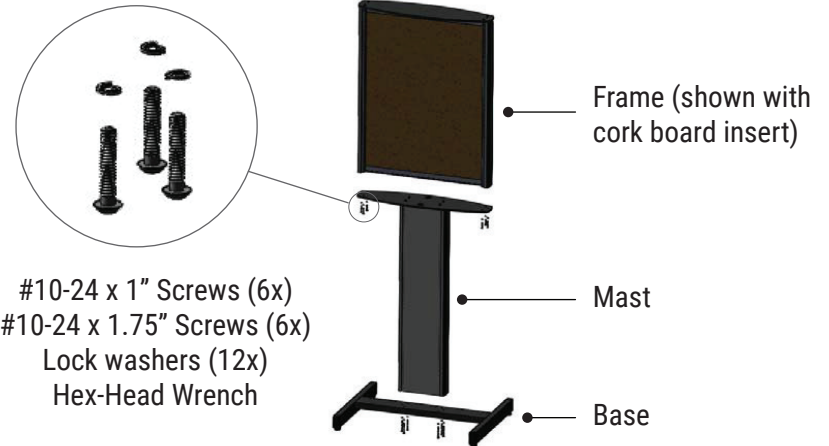




**PARTS INCLUDED**

**PLEASE NOTE:**

DO NOT use a high torque screw driver for assembly to avoid stripping screws.  
Using the hex-head wrench provided, tighten all screws until snug. Do not over-tighten.

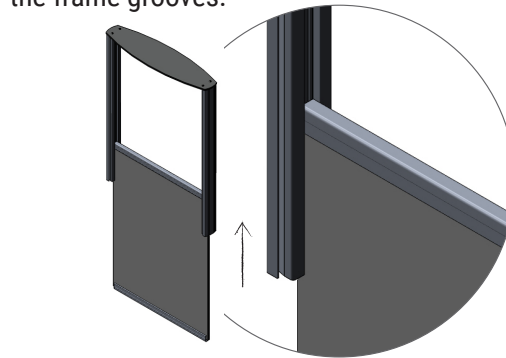


**HOW TO ASSEMBLE A VERSA-STAND HEAVY DUTY SIGN STAND WITH VARIOUS INSERTS**

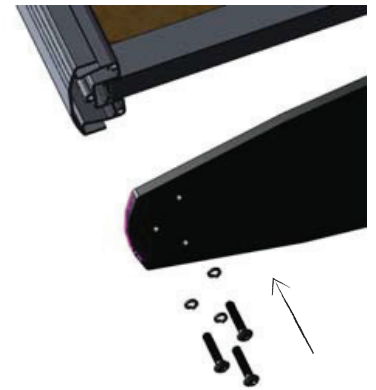
**1. Assemble mast into base** using #10-24 x 1.75" screws and lock washers.



**2. (If using a paper poster, skip this step). Install cork or dry erase board insert** into the frame grooves.

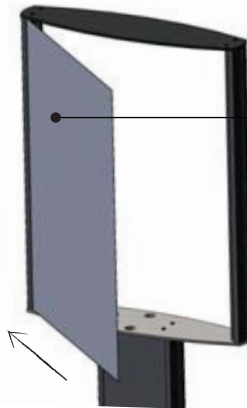
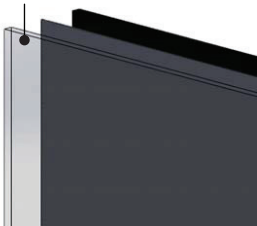


**3. Mount mast to frame** using #10-24 x 1" screws and lock washers.



**4a-e. (If using cork or dry erase board, skip this step) Install curved panels:**

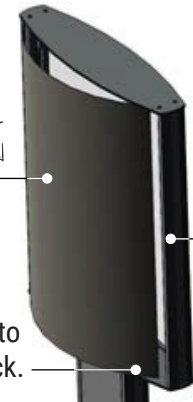
**a. Stack clear face, paper poster & opaque backer.**



**b. Tuck left side of the stacked panel into left track.**

**c. Slightly bend panel to create a curve.**

**d. Insert the bottom right corner of panel into bottom of the right track.**



**e. Slide the rest of the panel into the track.**



**Panel Replacement/Removal**

Insert a finger into the concealed hole in the bottom plate. Push the panel outward and pull with your other hand.